

# Sealing Plug Reference Guide

Photo	Part Number	Contact Size	Wire Gauge Range	Color
	114019	Size 4	6 AWG	orange
	114018	Size 8	8-10 AWG	clear white
	114017	Size 12-16	12-20 AWG	white
	0413-217-1605 (locking sealing plug)	Size 16	14-20 AWG	white
	0413-204-2005	Size 20	20 AWG	red

## Sealing Plug Installation

### Step 1:

Holding the sealing plug with large diameter end away from the connector, gently apply downward pressure to force the sealing plug into the cavity.



### Step 2:

With perpendicular motion, apply downward pressure to the large diameter end of the sealing plug.



### Step 3:

Apply pressure until sealing plug is forced to stop by contact with rear grommet. Visually inspect the sealing plug to ensure it is flush with cavity opening.



## Locking Sealing Plug Installation

### Step 1:

Holding the sealing plug with large diameter end towards the connector, gently apply downward pressure to force the sealing plug into the cavity.



### Step 2:

With perpendicular motion, apply downward pressure to the small diameter end of the sealing plug.



### Step 3:

Apply pressure until sealing plug locks into place. A slight tug on the sealing plug will ensure it is locked into place.

